



Dart Aerospace Ltd.
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D2204-9

Job Sheet 190459



split
4

Part No: D2204-9

Job Qty: 10 ea

Part Name: Rubber Latch Assembly, 9"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/8/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 3/15/19

Type: Stock

Description:

Note: DWG D2204 REV.C IPP E 02.06.11 Added finish RF IPP REV:F 18.02.26 AS PER DWG REV.C DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Start up Operation	10 Ea	3/15/19	3/15/19	0.00	0.00	Start Up Small Fab-4		
130	Small Fab	10 pcs	3/15/19	3/15/19	0.00	0.42	Small Fab		NOV 19 2019
150	QC	10 pcs	3/15/19	3/15/19	0.00	0.00	QC3	DAS	NOV 19 2019
160	Packaging	10 pcs	3/15/19	3/15/19	0.00	0.00	Packaging3	74	NOV 20 2019
170	QC21-SA	10 Ea	3/15/19	3/15/19	0.00	0.00	QC21	9-89	NOV 20 2019

Part Op 130 - Assemble as per dwg ***KEEP ONE D5422-1 WITH ASSEMBLY***
Descriptions: 150 - ***KEEP ONE D5422-1 WITH ASSEMBLY***
160 - ***KEEP ONE D5422-1 WITH ASSEMBLY, BAG***
170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C5	Nut	10 Ea (1 ea)	110-Start up Operation	ST331
AN5C22	Bolt	10 Ea (1 ea)	110-Start up Operation	ST336
D2204-9R	Rubber Latch	10 pcs (1 ea)	110-Start up Operation	ST162
D5422-1	Latch Bracket	10 pcs (1 ea)	110-Start up Operation	ST162
D5422-3	Latch Mount	10 pcs (1 ea)	110-Start up Operation	ST162
MS24665-151	Cotter Pin	10 Ea (1 ea)	110-Start up Operation	FP001
NAS1149C0563R	Washer	20 Ea (2 ea)	110-Start up Operation	ST265



Container No: S181066



Part: D2204-9

Job No: 190459

Serial No/Batch: S181066

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 05/14/19

Required	Inventory	Allocated
28	0	
9	0	
16	0	
0	0	
19	0	
556	0	
120	0	

Part Specifications
Specifications could not be found.

Plex 2/8/19 1:37 PM dart.lacelle.linda